

# Procedure Inprocess Inspection P8.2.4-1 Rev. C

**Approved By:** Mike Orsini, Quality Manager

**Date:** 10/29/2002

**Purpose:** To document process for inprocess inspection.

**Scope:** All inprocess inspections.

**Authority:** The President, Quality Manager and Plant Manager have the authority to change or modify this procedure.

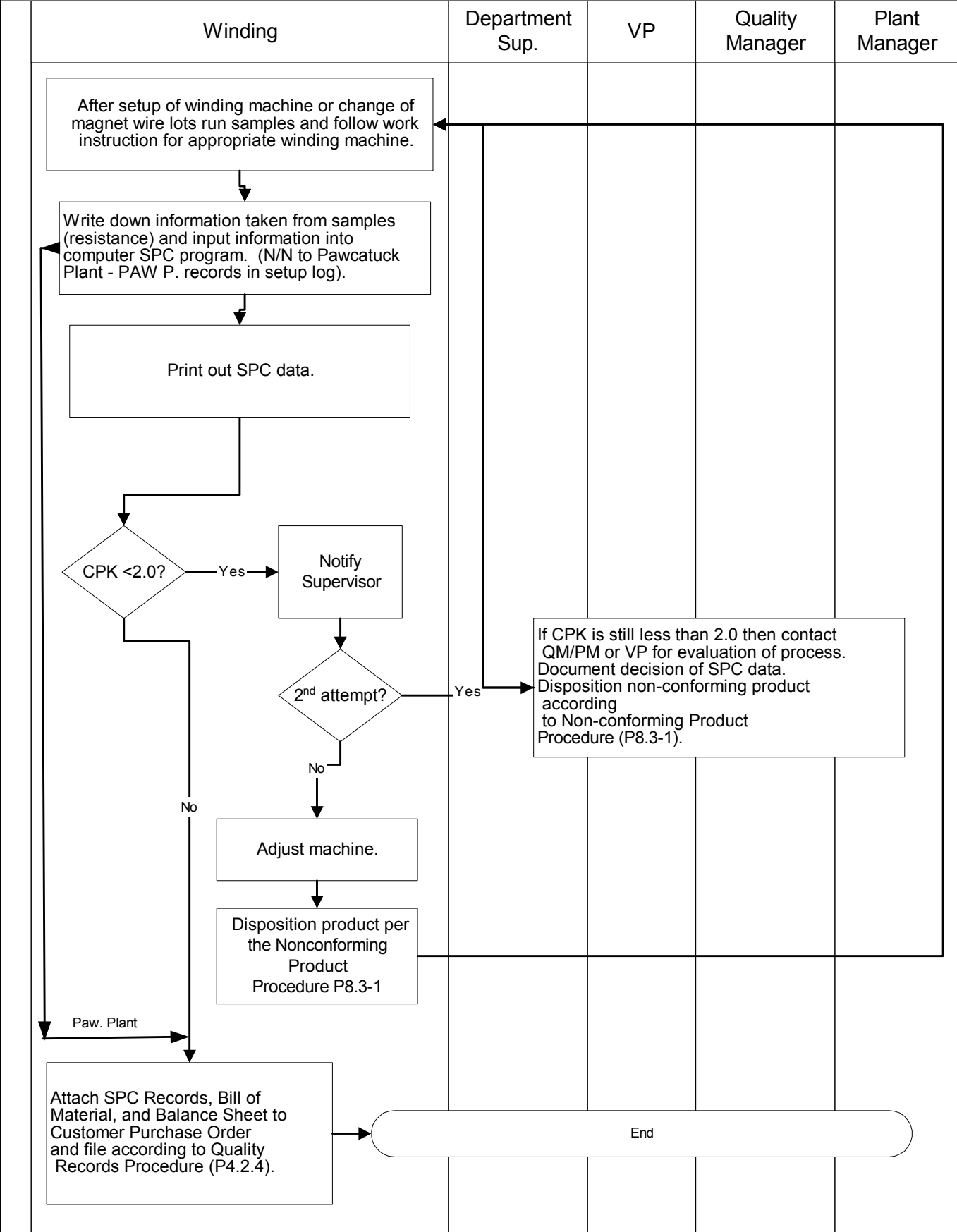
## Reference Documents and Records

- Policy Element 8.2.4 Monitoring and Measurement of Product
- Inprocess and Final Inspection Nonconforming Product P8.3-1
- SMP
- FIP
- Quality Records Procedure P4.2.4

## Change History

Date	Change	Rev	By
07/10/96	Revised step 5 to include department supervisor.	B	MO
10/29/2002	Updated to the ISO 9001:2000 requirements and flow charted.	C	MO

Inprocess Inspection P8.2.4-1 Rev. C - Winding Dept.



## Inprocess Inspection P8.2.4-1 Rev. C - All Other Departments

Supervisor

Read the SMP and/or appropriate setup work instructions. SMP may have inspection instructions for inprocess. Molding Department shall review the FIP-SMP for the designated part , sample the first piece off the molding machine and measure the physical dimensions of the part using calipers or any other suitable measuring device. Finishing will conduct setup per applicable departmental instructions. All departments are required to record the setup in the setup log sheet for the given department. The stup log is used to confirm compliance to the in-process inspection.

END